

RICE LIFE STUDY

Final Report –26468

Eurofins Product Testing

March 2022

EXECUTIVE SUMMARY

The National Food Lab conducted consensus descriptive shelf life testing on 14 Rice samples stored at 70°F and 100°F over the course of 24 months.

- Based on sensory results:
 - The recommended shelf life of Medium Grain White is 6 months at 100°F and 24 months at 70°F.
 - The recommended shelf life of Medium Grain Brown is 6 months at 100°F and 18 months at 70°F
 - The recommended shelf life of Medium Grain Quick Cook Brown is 6 months at 100°F and 15 months at 70°F
 - The recommended shelf life of Long Grain White is <u>9 months at 100°F</u> and <u>24 months at 70°F</u>
 - The recommended shelf life of Long Grain Brown is <u>9 months at 100°F</u> and <u>15 months at 70°F</u>
 - The recommended shelf life of Short Grain White is <u>9 months at 100°F</u> and <u>24 months at 70°F</u>
 - The recommended shelf life of Short Grain Brown is <u>9 months at 100°F</u> and <u>15 months at 70°F</u>
 - The recommended shelf life of Wild Rice Parched is <u>6 months at 100°F</u> and <u>12 months at 70°F</u>
 - The recommended shelf life of Wild Rice Parboiled is <u>6 months at 100°F</u> and <u>6 months at 70°F</u>
 - The recommended shelf life of White Rice Flour is <u>6 months at 100°F</u> and <u>12 months at 70°F</u>
 - The recommended shelf life of Brown Rice Flour is <u>9 months at 100°F</u> and <u>18 months at 70°F</u>
 - The recommended shelf life of Reconstituted Brown Rice Flour is 6 months at 100°F and 6 months at 70°F
 - The recommended shelf life of White Sweet Rice is <u>6 months at 100°F</u> and <u>15 months at 70°F</u>
 - The recommended shelf life of Brown Sweet Rice is <u>6 months at 100°F</u> and <u>24 months at 70°F</u>



BACKGROUND AND OBJECTIVE

BACKGROUND

 Eurofins Consumer Product Testing has a client (California Rice Commission) who wanted to conduct shelf life testing on 14 of their rice products. Their goal was to validate a shelf life of 24 months for each of these products.

OBJECTIVE

- To conduct quantitative and narrative descriptive shelf life testing on 14 SKUs of rice to validate they meet a minimum 24 month shelf life using a trained descriptive panel.
- To conduct accelerated shelf life testing to determine an approximate acceleration rate of change as compared to ambient storage.
- To conduct analytical testing for those same samples over the course of shelf life



PRODUCT DESCRIPTION

Rice Samples:

- 1. Medium Grain (White)
- 2. Medium Grain (Brown)
- 3. Medium Grain (Quick Cook Brown)
- 4. Long Grain (White)
- 5. Long Grain (Brown)
- 6. Short Grain (White)
- 7. Short Grain (Brown)
- 8. Wild Rice (Parched)
- 9. Wild Rice (Parboiled)
- 10. White Rice Flour 2-3 Ply paper bag
- 11. Brown Rice Flour 2-3 Ply paper bag
- 12. Reconstituted Brown Rice Flour 2-3 Ply paper bag
- 13. White Sweet Rice
- 14. Brown Sweet Rice



EVALUATION SCHEDULE

| Storage Time | Tool Stout Date | Storage Temperature | | | | | |
|--------------|-----------------|---------------------|------|--|--|--|--|
| | Test Start Date | 0°F | 70°F | 100°F | | | |
| Initial | 3/5/2020 | S/A | | | | | |
| 3 Month | 6/4/2020 | S | А | S/A | | | |
| 6 Month | 8/3/2020 | S | S/A | S/A | | | |
| 9 Months | 12/1/2020 | S | А | S/A | | | |
| 12 Months | 3/1/2021 | S | S/A | S/A (Wild Rice (Parboiled) Only) | | | |
| 15 Months | 6/1/2021 | S | S/A | | | | |
| 18 Months | 8/30/2021 | S | S/A | | | | |
| 21 Months | 11/30/2021 | S | S/A | | | | |
| 24 Months | 3/1/2022 | S | S/A | | | | |

S: Sensory Evaluation A: Analytical Evaluation



METHODOLOGY



QUANTITATIVE CONSENSUS METHODOLOGY



- Descriptive testing was conducted by The National Food Lab using trained panelists.
- Three trained descriptive panelists individually rated the samples' attributes on 15-point scales.
- The individual scores were verbally collected by a panel leader and were discussed to reach consensus scores.
- Narrative feedback was also collected.
- No statistical analyses were conducted on the consensus descriptive data.
- QUALITY RATING: The panelists also rated each sample as acceptable, borderline, or unacceptable in quality based on differences from the initial sample evaluation.
- A detailed methodology is appended.



KEY FINDINGS



QUALITY RATING CONTEXT

The panelists rated each sample as acceptable, borderline, or unacceptable in quality based on differences from the control sample stored at 0°F.



SHELF LIFE FINDINGS – MEDIUM GRAIN WHITE RICE

Compared to the control (held at 0°F) and initial ratings, **Medium Grain White Rice** was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Borderline at 9 months of storage at 100°F
- Acceptable up to 24 months of storage at 70°F

Changes over time at 70°F mainly included less Clumping (wet), more Total Off Aroma (Dry) and more Starch aroma (wet)



SHELF LIFE FINDINGS - MEDIUM GRAIN BROWN RICE

Compared to the control (held at 0°F) and initial ratings, **Medium Grain Brown Rice** was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Borderline at 9 months of storage at 100°F
- Acceptable for up to 18 months of storage at 70°F
- Borderline from 21 to 24 months of storage at 70°F

- Lower Sweet Aromatic, Brown Rice/Grain and Toasted aroma (wet)
- Lower Sweetness
- More Total Off Aroma (including Cardboard, Plastic and Oxidized notes in dry sample and mainly Oxidized notes in wet sample)
- More Total Off Flavor (including mainly Oxidized/Rancid notes)



SHELF LIFE FINDINGS – MEDIUM GRAIN QUICK COOK BROWN RICE

Compared to the control (held at 0°F) and initial ratings, **Medium Grain Quick Cook Brown Rice** was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Borderline at 9 months of storage at 100°F
- Acceptable for up to 12 months of storage at 70°F
- Acceptable/Borderline at 15 months of storage at 70°F
- Borderline from 18 to 21 months of storage at 70°F
- Borderline/Unacceptable at 24 months of storage at 70°F

- Lighter color (dry)
- Lower Dried Rice/Grain aroma (dry), Sweet Aromatic aroma (wet), Sweetness, and Sweet Aromatic flavor
- More Total Off Aroma (including Cardboard notes in dry and wet sample)
- More Total Off Flavor



SHELF LIFE FINDINGS – LONG GRAIN WHITE RICE

Compared to the control (held at 0°F) and initial ratings, Long Grain White Rice was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Acceptable/Borderline at 9 months of storage at 100°F
- Acceptable for up to 12 months of storage at 70°F
- Acceptable/Borderline from 15 to 24 months of storage at 70°F

- Lower Total Flavor due to lower White Rice flavor
- More Total Off Aroma (including Cardboard notes) (dry)
- More Total Off Flavor (including Cardboard notes)
- More Starchy Mouthfeel



SHELF LIFE FINDINGS – LONG GRAIN BROWN RICE

Compared to the control (held at 0°F) and initial ratings, Long Grain Brown Rice was found to be:

- Acceptable for up to 9 months of storage at 100°F
- Acceptable for up to 15 months of storage at 70°F
- Borderline from 18 to 24 months of storage at 70°F

- Lighter color (wet)
- Lower Dried Rice/Grain aroma (dry), Total Aroma (wet), Sweet Aromatic aroma (wet), and Malted aroma (wet)
- Lower Sweetness, Sweet Aromatic flavor and Malted flavor
- More Total Off Aroma (including Cardboard notes) (dry)
- More Total Off Aroma (wet)



SHELF LIFE FINDINGS – SHORT GRAIN WHITE RICE

Compared to the control (held at 0°F) and initial ratings, **Short Grain White Rice** was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Acceptable/Borderline at 9 months of storage at 100°F
- Acceptable for up to 24 months of storage at 70°F

- Lower Dried Rice aroma (dry)
- More Total Off Aroma (including Cardboard notes) (dry)
- More Dried Husk/Earthy flavor



SHELF LIFE FINDINGS – SHORT GRAIN BROWN

Compared to the control (held at 0°F) and initial ratings, **Short Grain Brown Rice** was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Acceptable for up to 15 months of storage at 70°F
- Borderline from 18 to 24 months of storage at 70°F

- Less Awareness of Individual Grains (texture)
- More Total Off Aroma (including Oxidized and Cardboard notes) (dry)
- More Total Off Flavor (including Cardboard notes)



SHELF LIFE FINDINGS – WILD RICE PARCHED

Compared to the control (held at 0°F) and initial ratings, Wild Rice Parched was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Borderline/Unacceptable at 9 months of storage at 100°F
- Acceptable for up to 12 months of storage at 70°F
- Borderline from 15 to 18 months of storage at 70°F
- Borderline/Unacceptable from 21 to 24 months of storage at 70°F

- Lower Woody aroma (dry)
- Lower Total Aroma due to less Grain/Rice aroma (wet)
- More Sour Aromatic aroma (wet)
- More Firmness (texture) and Awareness of Individual Grains (texture)



SHELF LIFE FINDINGS – WILD RICE PARBOILED

Compared to the control (held at 0°F) and initial ratings, Wild Rice Parboiled was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Borderline/Unacceptable at 9 months of storage at 100°F
- Unacceptable at 12 months of storage at 100°F
- Acceptable for up to 6 months of storage at 70°F
- Borderline at 12 months of storage at 70°F
- Borderline/Unacceptable from 15 to 18 months of storage at 70°F
- Unacceptable from 21 to 24 months of storage at 70°F

- More Total Aroma due to more Dried Husk/Hay aroma (dry)
- More Total Off Aroma (including Cardboard notes) (wet)
- More Total Off Flavor (including Cardboard notes)
- More Firmness (texture)



SHELF LIFE FINDINGS – WHITE RICE FLOUR

Compared to the control (held at 0°F) and initial ratings, White Rice Flour was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Borderline/Unacceptable at 9 months of storage at 100°F
- Acceptable for up to 12 months of storage at 70°F
- Borderline/Unacceptable from 15 to 24 months of storage at 70°F

- Lower Total Aroma due to less Cooked Starch aroma (wet)
- Lower Cooked Rice Starch flavor and Raw Rice Flour flavor
- Lower Moistness (texture)
- More Cardboard aroma (dry)
- More Total Off Flavor (including Cardboard notes)



SHELF LIFE FINDINGS – BROWN RICE FLOUR

Compared to the control (held at 0°F) and initial ratings, **Brown Rice Flour** was found to be:

- Acceptable for up to 9 months of storage at 100°F
- Acceptable for up to 15 months of storage at 70°F
- Acceptable/Borderline at 18 months of storage at 70°F
- Borderline from 21 to 24 months of storage at 70°F

- Lower Sweet Aromatic aroma (dry) and Husk/Hay aroma (dry)
- Lower Sweet Aromatic aroma (wet)
- More Cardboard aroma (dry)
- More Total Off Flavor (including Cardboard notes)
- More Powdery Mouthfeel (texture)



SHELF LIFE FINDINGS – RECONSTITUTED BROWN RICE FLOUR

Compared to the control (held at 0°F) and initial ratings, Reconstituted Brown Rice Flour was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Borderline at 9 months of storage at 100°F
- Acceptable at 6 months of storage at 70°F
- Borderline at 12 months of storage at 70°F
- Borderline/Unacceptable at 15 months of storage at 70°F
- Unacceptable from 18 to 24 months of storage at 70°F

- Lower Sweet Aromatic aroma (dry) and Husk/Hay aroma (dry)
- Lower Total Aroma (wet) due to lower Cooked Starch aroma, Sweet Aromatic aroma, Malted aroma, and Husk/Hay aroma
- Lower Cooked Rice Starch flavor
- Less Chewiness and Lower Cohesiveness of Mass (texture)
- Darker color (dry)
- More Cardboard aroma (dry)
- More Total Off Aroma (wet)
- More Bitterness
- More Total Off Flavor (including Cardboard notes)
- More Firmness (texture)



SHELF LIFE FINDINGS – WHITE SWEET RICE

Compared to the control (held at 0°F) and initial ratings, White Sweet Rice was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Unacceptable at 9 months of storage at 100°F
- Acceptable for up to 12 months of storage at 70°F
- Acceptable/Borderline at 15 months of storage at 70°F
- Borderline from 18 to 24 months of storage at 70°F

- Lower Dried Husk/Hay aroma (dry)
- Lower White Rice aroma (wet)
- More Total Off Flavor (including Cardboard notes)



SHELF LIFE FINDINGS – BROWN SWEET RICE

Compared to the control (held at 0°F) and initial ratings, **Brown Sweet Rice** was found to be:

- Acceptable for up to 6 months of storage at 100°F
- Borderline/Unacceptable at 9 months of storage at 100°F
- Acceptable for up to 24 months of storage at 70°F

- More Total Off Aroma (including mainly Cardboard notes) (dry)
- More Total Off Flavor (including Cardboard notes)



SHELF LIFE RESULTS

| | 100 °F | | | 70 °F | | | | | | |
|------------------------------------|---------------------|----------------------|-------------------------------------|----------|---------------------|----------------------|-------------------------------------|----------------------------------|---------------------------------------|---------------------------------------|
| | 3 Month | 6 Month | 9 Month | 12 Month | 6 Month | 12 Month | 15 Month | 18 Month | 21 Month | 24 Month |
| Medium Grain (White) | 5-10% Acceptable | 15% Acceptable | 35% Borderline | | 0-5% Acceptable | 5-10% Acceptable | 10-15% Acceptable | 10-15% Acceptable | 10-15% Acceptable | 15-20% Acceptable |
| Medium Grain (Brown) | 10% Acceptable | 20% Acceptable | 35-40% Borderline | | 10% Acceptable | 15% Acceptable | 15-20% Acceptable | 20-25% Acceptable | 30% Borderline | 30-35% Borderline |
| Medium Grain (Quick Cook Brown) | 5-10% Acceptable | 20% Acceptable | 30% Borderline | | 5-10% Acceptable | 10-15% Acceptable | 25-30% Acceptable/Bo rderline | 35% Borderline | 35-40% Borderline | 40% Borderline/Un acceptable |
| Long Grain (White) | 10% Acceptable | 15% Acceptable | 25-30% Acceptable/Bo rderline | | 0-5% Acceptable | 10-15% Acceptable | 25% Acceptable/Bo rderline | 25% Acceptable/Bo rderline | 25% Acceptable/Bo rderline | 25% Acceptable/Bo rderline |
| Long Grain (Brown) | 10% Acceptable | 15% Acceptable | 20% Acceptable | | 10% Acceptable | 15% Acceptable | 20-25% Acceptable | 35% Borderline | 35-40% Borderline | 35-40% Borderline |
| Short Grain (White) | 5% Acceptable | 5-10% Acceptable | 25% Acceptable/Bo rderline | | 0-5% Acceptable | 5-10% Acceptable | 20% Acceptable | 20% Acceptable | 20-25% Acceptable | 20-25% Acceptable |
| Short Grain (Brown) | 10% Acceptable | 15-20% Acceptable | 25% Acceptable/Bo rderline | | 5-10% Acceptable | 20% Acceptable | 20-25% Acceptable | 30-35% Borderline | 35% Borderline | 35% Borderline |
| Wild Rice (Parched) | 15% Acceptable | 20% Acceptable | 40% Borderline/Un acceptable | | 10% Acceptable | 15% Acceptable | 30-35% Borderline | 35% Borderline | 40-45% Borderline/Un acceptable | 40-45% Borderline/Un acceptable |



Shelf Life of Rice, March 2022

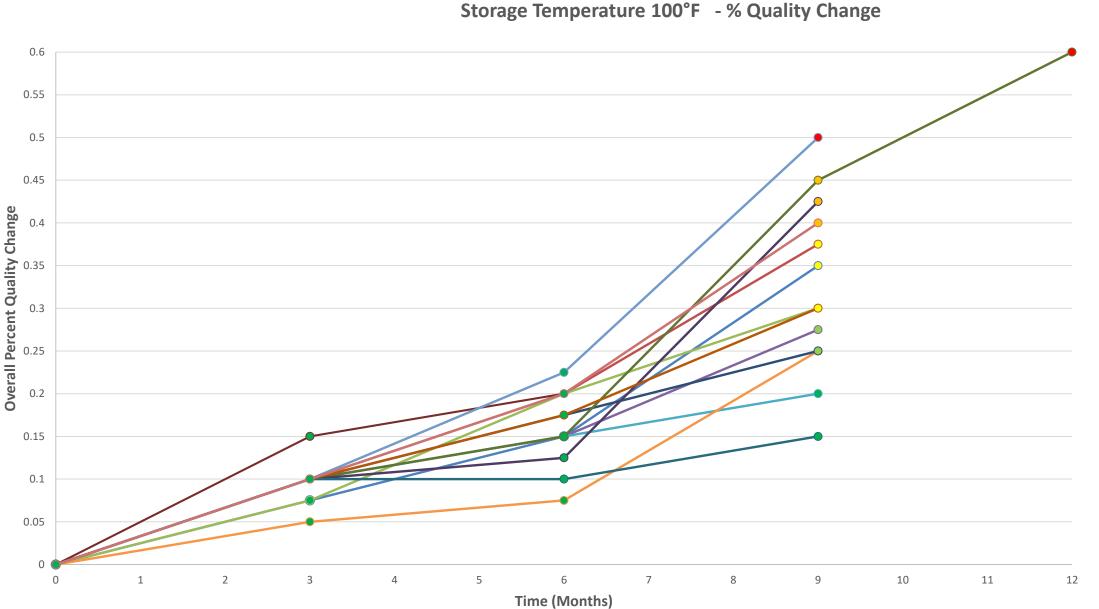
SHELF LIFE RESULTS (CONT.)

| | 100 °F | | | | 70 °F | | | | | |
|---|-------------------|----------------------|---------------------------------------|---------------------|----------------------|----------------------|---------------------------------------|---------------------------------------|------------------------------------|------------------------------------|
| | 3 Month | 6 Month | 9 Month | 12 Month | 6 Month | 12 Month | 15 Month | 18 Month | 21 Month | 24 Month |
| Wild Rice (Parboiled) | 10% Acceptable | 15% Acceptable | 45% Borderline/Un acceptable | 60% Unacceptable | 15-20% Acceptable | 30% Borderline | 40-45% Borderline/Un acceptable | 45-50% Borderline/Un acceptable | 55% Unacceptable | 60-65% Unacceptable |
| White Rice Flour 2-3 Ply paper bag | 10% Acceptable | 10-15% Acceptable | 40-45% Borderline/Un acceptable | | 5% Acceptable | 20% Acceptable | 45% Borderline/Un acceptable | 45% Borderline/Un acceptable | 45% Borderline/Un acceptable | 45% Borderline/Un acceptable |
| Brown Rice Flour 2-3 Ply paper bag | 10% Acceptable | 10% Acceptable | 15% Acceptable | | 0-5% Acceptable | 15% Acceptable | 20% Acceptable | 25-30% Acceptable/Bo rderline | 35% Borderline | 35-40% Borderline |
| Reconstituted Brown Rice Flour 2-3 Ply paper bag | 10% Acceptable | 15-20% Acceptable | 30% Borderline | | 5-10% Acceptable | 30-35% Borderline | 45% Borderline/Un acceptable | 70% Unacceptable | 75% Unacceptable | |
| White Sweet Rice | 10% Acceptable | 20-25% Acceptable | 50% Unacceptable | | 10% Acceptable | 15% Acceptable | 25% Acceptable/Bo rderline | 30-35% Borderline | 35% Borderline | 35-40% Borderline |
| Brown Sweet Rice | 10% Acceptable | 20% Acceptable | 40% Borderline/Un acceptable | | 10% Acceptable | 10-15% Acceptable | 15% Acceptable | 15% Acceptable | 20% Acceptable | 20% Acceptable |



Shelf Life of Rice, March 2022

PERCENT QUALITY CHANGE OVER TIME — 100°F



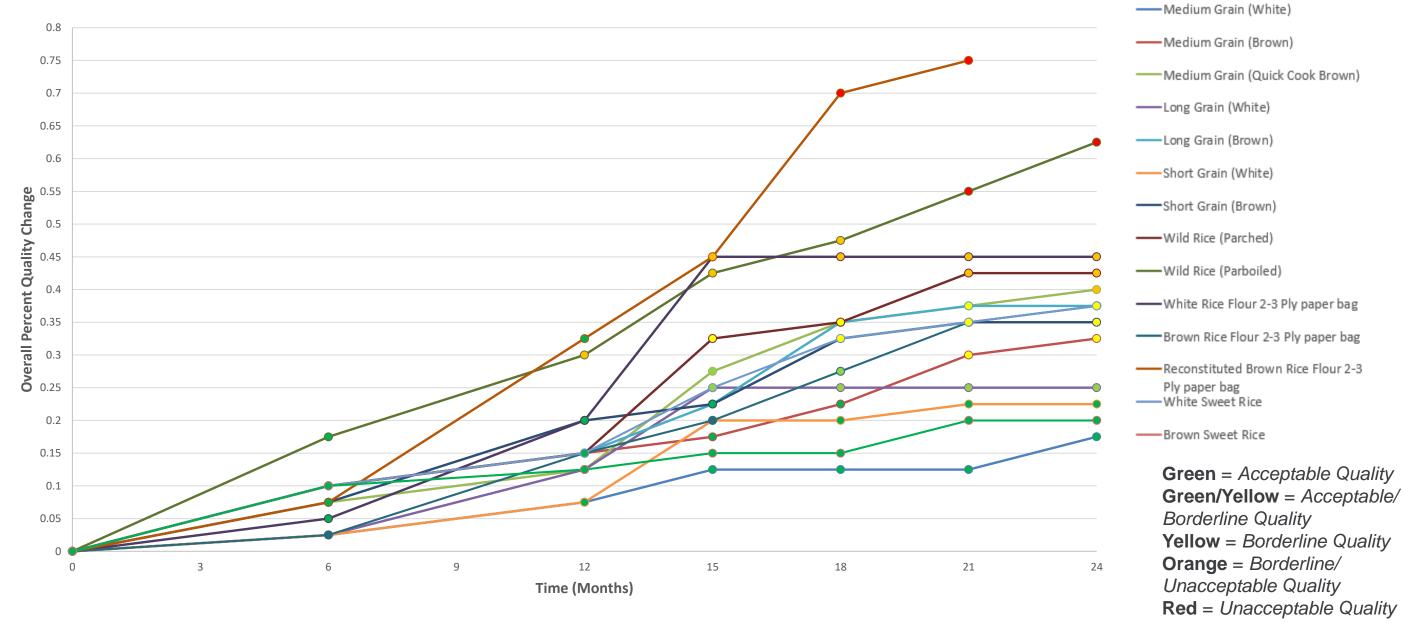


Green = Acceptable Quality **Green/Yellow** = *Acceptable/* Borderline Quality **Yellow** = Borderline Quality **Orange** = Borderline/ Unacceptable Quality Red = Unacceptable Quality



PERCENT QUALITY CHANGE OVER TIME — 70°F

Storage Temperature 70°F - % Quality Change



APPENDIX FILES

- Methodology
- Results Table
- Analytical Results













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